FIG. 1

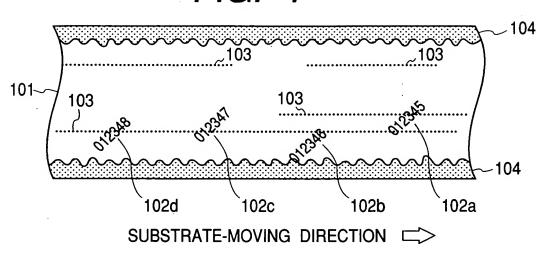
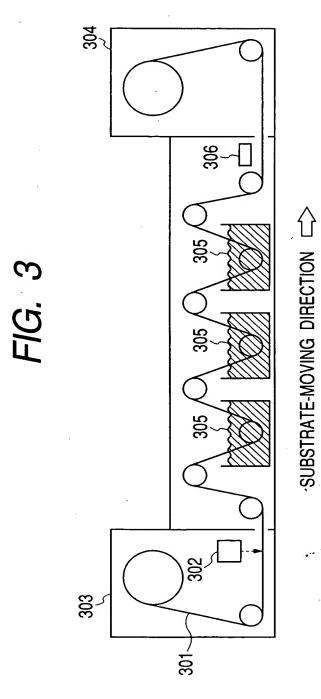


FIG. 2

MARK	READ RESULT		PROCESSING RESULT
:	:		:
102a	?12?45	SUPPLEMENTARY PROCESSING	012345
102b	?1234?		012346
102c	0??347		012347
102d	012?48		012348
	<u>:</u>		:



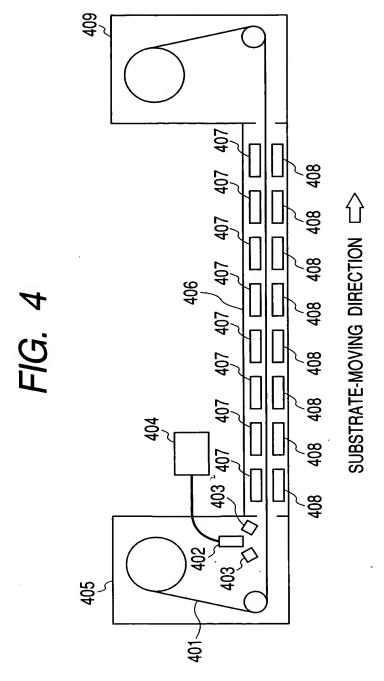


FIG. 5

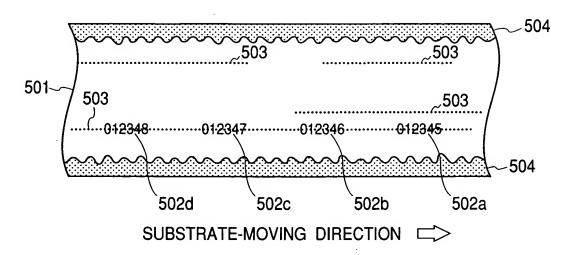
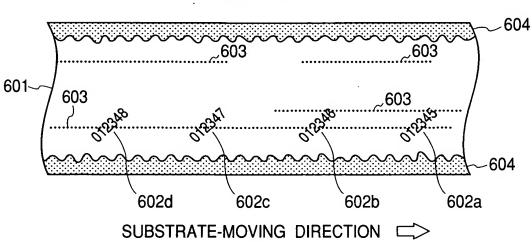


FIG. 6



AVAILABLE PORTION LEAD PORTION FRONT END FRONT END **\*\*\*** 0m 0m FRONT END ₽ 100-100 100 100 # P #01 200m CUT INTO SHEETS #01 200m #01 200m #01 200m #01 200m <del>- - -</del> 300m 300m #01 300m #01 300m 300m 300m #01 300m 400m 400m #01 400m #01 400m #01 400m #0.4 400m #04 #00# 500m 500m #01 500m #01 500m #01 500m #01 500m #01 500m #01 600m #01 600m #01 600m #01 600m #01 600m 700 m #01 700m #01 700m #01 700m #01 700m 700m 700m #01 800m #01 800m #01 800m #01 800m #01 800m #00 #00 #00 #01 900m #01 900m #04 900m #01 900m #01 900m FRONT #01 #00 #00 #00 #01 1000m FRONT FRONT STEP (F) STEP (B) STEP (C) STEP (E) STEP (D) STEP (A)

FIG. 7

SUBSTRATE-MOVING DIRECTION LEAD PORTION FRONT FRONT END **\$** FRONT END 100± # @ CUT INTO SHEETS #01 200m #01 200m #01 200m #01 200m #01 200m #01 300m #01 300m #01 300m #01 300m #01 300m #01 400m #01 400m # 6 6 6 7 400m 400m #01 400m #01 400m 500m 500m #01 500m #01 500m #01 500m #01 500m #01 500m FIG. 8 #05 \*\* \*\* #05 300m #05 300m #01 600m #01 600m CUTTING / WELDING #02 400m #02 400m: #05 400m #01 700m 700m 700m #02 500m #02 500m: #02 ··· 500m·· #02 500m #04 800m #04 800m #02 #02 700m 600m #02 600m : #02 :: : 600m: #02 :: 600m: #01 900m #01 900m #02 700m #02 700m #02 700m #01 1000m #0000 m FRONT #05 800m 20 60 FRONT FRONT STEP (B) STEP (D) STEP (E) STEP (F) STEP (A) STEP (C)

. . . .